



**SAMSUNG: Fax SF-330, SF-333ip, SF-335st**

**BLACK CARTRIDGE:**

1. Using the silver screw provided in kit, drill three filling hole in positions shown in diagram.  
**IMPORTANT - DO NOT REMOVE TOP.**
2. Assemble syringe and steel filling tube and fill with appropriate colour ink.
3. Insert the steel filling tube into the appropriate filling hole. (See diagram above).  
Push downwards into the center of the sponge.  
**IMPORTANT** - Cartridge contains a sponge and a slight resistance may be felt.
4. **SLOWLY** inject ink. When ink overflows from filling hole or starts to bleed from the filling hole, cartridge is full. Stop injecting immediately. Blot printer head with tissue before continuing to fill next black section.  
**IMPORTANT** - Clean syringe with water and dry for later use.
5. **DO NOT SEAL FILLING HOLE** as these now act as vent hole.
6. Leave cartridge to stand overnight on a protective, non-absorbent surface, this will ensure no leakage and give the ink time to fully saturate the sponge.  
**IMPORTANT - DO NOT LEAVE ON TISSUE.**
7. Install cartridge and run a priming cycle.

**IMPORTANT: For best results, refill whilst ink still remains in the cartridge.  
Empty cartridges left for more than a week do not always give a  
successful re-fill**